

(19)世界知的所有権機関
国際事務局(43)国際公開日
2004年6月10日 (10.06.2004)

PCT

(10)国際公開番号
WO 2004/048217 A1(51)国際特許分類⁷: B65D 33/36, B31B 1/84, 25/26

保土ヶ谷区岡沢町22番地4 東洋製罐グループ総合研究所内 Kanagawa (JP). 松田 尚人 (MATSUDA,Naoto) [JP/JP]; 〒240-0062 神奈川県横浜市保土ヶ谷区岡沢町22番地4 東洋製罐グループ総合研究所内 Kanagawa (JP). 國廣一郎 (KUNIHIRO,Ichiro) [JP/JP]; 〒240-0062 神奈川県横浜市保土ヶ谷区岡沢町22番地4 東洋製罐グループ総合研究所内 Kanagawa (JP).

(21)国際出願番号: PCT/JP2002/012243

(22)国際出願日: 2002年11月22日 (22.11.2002)

(25)国際出願の言語: 日本語

(26)国際公開の言語: 日本語

(71)出願人(米国を除く全ての指定国について): 東洋製罐株式会社 (TOYO SEIKAN KAISHA, LTD.) [JP/JP]; 〒100-8522 東京都千代田区内幸町1丁目3番1号 Tokyo (JP).

(74)代理人: 大城 重信, 外 (OSHIRO,Shigenobu et al.); 〒105-0003 東京都港区西新橋1-18-14 小里会館504 Tokyo (JP).

(72)発明者: および

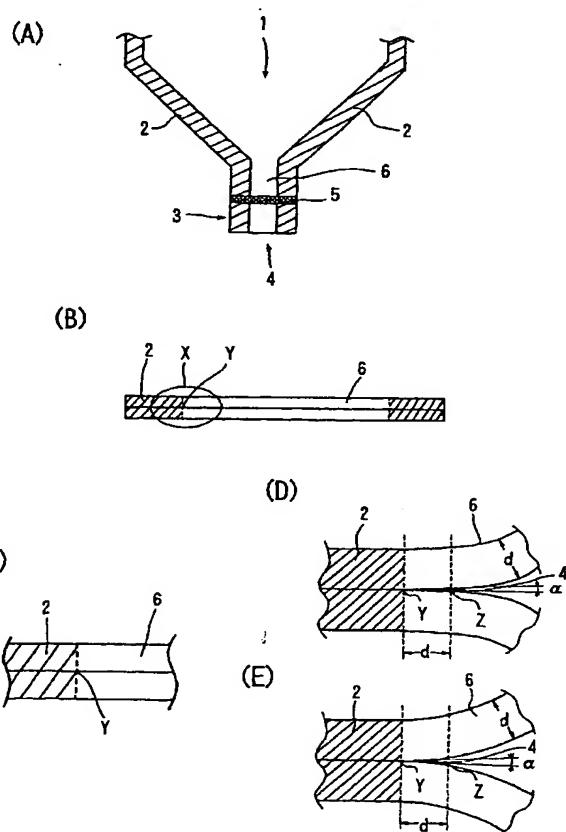
(75)発明者/出願人(米国についてのみ): 黒澤 和之 (KUROSAWA,Kazuyuki) [JP/JP]; 〒240-0062 神奈川県横浜市

(81)指定国(国内): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT,

[続葉有]

(54)Title: PACKAGING BAG WITH SELF-CLOSEABLE OUTFLOW PORT, AND METHOD OF MANUFACTURING THE PACKAGING BAG

(54)発明の名称: 自己閉鎖性注出口を備えた包装袋、及び包装袋の製造方法



(57)Abstract: A packaging bag and a method of manufacturing the packaging bag, the packaging bag formed by heat-sealing plastic films and having an outflow port (3) formed of a heat seal part (2) and a non-heat seal part (6), wherein the inner surfaces of the films forming the non-heat seal part (6) side of a boundary part (Y) between the heat seal part (2) and the non-heat seal part (6) of an outflow port passage (4) come into contact with each other without providing a clearance in closed state, whereby contents can be prevented from oozing out of the outflow port (3); the method comprising the steps of transferring a valve material (103) limiting the movement of filled material after a bag is formed according to the transfer of web-like body materials (101, 102) forming the packaging bag, and heat-fusing the body materials (101, 102) to the valve material (103) in the state of a seal obstructing member (106) provided on the passing side of the filled material, whereby the packaging bag having a valve function such as a reverse flow prevention function can be continuously manufactured.

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